

ANSAR MULLA

Associate Chief Manager Manufacturing

+91-9673517111 | asmulla11@gmail.com | <http://www.linkedin.com/in/ansar-mulla-5682ab199> | Shirwal, Satara, INDIA.

Profile summary

With 26 years of extensive experience in Operations, Process Enhancement, and Project Management, result-oriented professional with expertise in production planning, various process verticals like HPDC process, component Precision Machining processes for various components, Stampings, Annealing, and Hermetic & Induction Motor Winding. As a key leadership member, I actively contribute to **strategic decisions**, **budgeting**, and **Capex** improvement. My track record includes implementing continuous process enhancements, cost control & reduction, and quality maximization, while fostering a proactive, safe, and quality-driven manufacturing environment. I possess strong leadership, organizational skills, and a comprehensive understanding of the production process. My achievements include driving improvements in Labor Productivity, Operational Efficiency, Quality, Timely Delivery, and Cost-savings through methodologies such as 5S and Kaizen.

Skills

MS Office Leadership Quality Problem solving skills Machining Process Production Operations Assembly Line
Root Cause Analysis Lean Manufacturing Union handling Team handling

Certification

- Internal Auditor – IMS (ISO 9001:2015, ISO 14001:2015, ISO 45001:2015, ISO 50001:2018).
- Internal Auditor – IATF 16949
- Accelerated Program in Industrial Safety

Work Experience

Associate Chief Manager Manufacturing – Godrej Motor Solutions

Apr 2007 - Present

- **Process-driven:** Looked after full spectrum of production covering High Pressure Die Casting & Variety of Machining processes of Components, with profound knowledge in High-speed stamping, Tig & Laser Welding Process, Steam-bluing and Powder Coating Processes, Winding & Motor Assembly.
- **Productivity & Delivery Improvement:** Pivotal in attaining output improvement by 10% YOY and productivity above 99%; also involved in achieving 100% OTD on daily basis by proactive planning and communication with CFT.
- **OEE Improvement:** Significant contributions towards improving OEE from 69% to 85% by daily reviewing, analyzing & actions for losses reduction.
- **TPM Implementation:** Served as JH Pillar Chairman, diligently implemented JH Activities—for all rank machines up to step 5, across the plant. Reduced JH Breakdowns from 118 nos. to Zero & sustained for more than last 3 years.
- **Quality-Results-oriented:** Played a key role in slashing down Rejection from 1542 ppm to 498 ppm by using PFMEA and Poka-Mapping of entire processes with timely reviewing, analyzing and eliminating the root causes of defect generation.
- **Implementation of POKA YOKE:** Steered initiatives for process & final inspection stages. Implemented 26 nos POKA YOKE.
- **Lead Time Reduction:** PP-PQ analysis to arrange layouts for runner, repeaters and stranger product segments & apply ECRS, SMED tools to execute smooth production.
- **Customer Focused:** Nurtured healthy customer relationship through unsolicited visits to understand the needs and expectation; made MQV with the customers for every product. Sign off Inspection Parity Agreement with Customers.
- **Union Handling:** Managed & maintained healthy industrial relations with labor unions through regular engagement, transparent communication, proactive conflict resolution. Played Key role in maintaining industrial harmony during productivity improvement initiatives and policy implementation.
- **Implementation of LCA Projects:** Holds the distinction of implementing LCA projects to improve standard time & Processes De-skilling. Implemented 38 nos. of LCAs across plant.
- **System Implementation:** IMS – ISO9001:2015, ISO14001:2015 & ISO 45001:2015; ISO 50001:2018 & IATF 16949 – Certified Internal Auditor by TUV Nord India.
- **Review Meetings:** Planned and conducted daily Production Review Meeting with cross-functional teams to meet the

functional KPIs on daily basis.

- **NPD Support & Assistance:** Extended support to NPD for making prototype with agility.
- Directed & led the technical personnel; impart continuous OJT to the workforce for accomplishing greater operational effectiveness / efficiency.

Production Head – High Speed Stamping & Decarb Annealing

Apr 2020 – Jan 2021

- Enhanced knowledge of processes like High-speed punching of laminations, Welding processes like TIG, Laser (YAG & FIBRE source) & different grades of steel etc.

Head Maintenance – High Speed Stamping & Decarb Annealing

Apr 2016 – Jan 2017

- Anchored Preventive & Breakdown Maintenance Functions of High-Speed Punching Presses, TIG & Laser welding machines.
- Responsible for ensuring 100% Adherence to PM Plan in co-ordination with Shop Team
- Effectuated Pro-active Maintenance Checks during CLITA activity to reduce future downtimes
- Efficiently & effectively strengthened the Preventive Maintenance check sheet by using PFMEA tool.
- Reduction in monthly breakdowns from 41 nos. to 3 nos.
- Contributions towards improving MTBF & MTTR; implement- ed Second level analysis for every failure

INCHARGE PRODUCTION AND DEVELOPMENT – PATIL INDUSTRIES

Jul 2003 - Apr 2007

- Preparation of Monthly Production Plan as per Customers requirements.
- Preparation of Raw Material Requirement Plan to Foundry (Cast Iron).
- Monitoring Daily Production as per plan in terms of production value.
- Define & monitor Operational KPIs like Daily OEE, IPR, Variable costs etc.
- Knowledge of CNC & VMC processes.
- Cycle time reduction for CNC & VMC by process enhancement by using different levers.
- Reduce existing cycle time by making introduction of new inserts (cutting tools).
- Maintain 1S, 2S on shop floor.
- Preparations of patterns of component to be developed against customer drawing.
- Prepare its tooling, jigs, fixtures & gauges etc.
- Preparation of control plans for production & prelaunch stage components.
- Process flow for every component developed and layouts establishment for smooth production.
- Development of new vendors for casting, machining and other operations.

INCHARGE QUALITY ASSURANCE – PATIL INDUSTRIES

Jul 2001 – Jul 2003

- Incoming inspection of material & maintain its records.
- Preparation of Quality plans for all the stages like incoming material to final stage Inspection.
- CAPA & RCA conducted on every non-conformity observed & maintains its record.
- Upkeep the data for measuring instruments & Gauges like preparation of master instrument list, define the frequency of calibration maintain their calibration records, preparation of History cards, their calibration schedule etc. and maintaining their records.
- Carry Out FMEA & PPAP for component under development.
- Monitoring & analyzing receipt, in-process & final rejection.
- Conduct SPC for CTQ parameters for all components like motor covers, wearing rings, pin shock absorber, etc.
- Achieved zero customer complaints as well as controlling the IPR below target level in-house.
- Improve customer end performance and make remarks like “Best Quality” Keep it Up.
- Taking Internal QMS Audit for System effectiveness.

TRAINEE ENGINEER – KIRLOSKAR BROTHERS LIMITED

Sep 2000 - Sep 2001

- Handled following activities
- daily execution of planned production.
- co-ordination with concern departments for smooth execution of plan vs actual. improve output with the help of trainee ITI operators.
- daily reporting for production, quality, safety.

PRODUCTION SUPERVISOR – RAHUL BRAZERS**May 1999 - Sep 2000**

Worked as a Production Supervisor in machine shop handling following activities.

- Daily planning & monitoring production in co-ordination with customer representatives.
- Quality checks for the manufactured products & Carry out pre dispatch inspection reports.
- Communication with customers for priority of material to be processed.

Achievements**Zero Defects at Customer end****273 Days**

Rotor Loose counterbalance issue to be resolved at customer end viz. HITACHI as well as COPELAND by using six sigma DMIAC approach.

Safety at LPG Plant**3 Months****Awarded with 1st Prize rewards – LPG Bullet Yard Safety**

Through Accelerated Learning Program in Safety organized through National Safety Council. Improved safety in LPG Storage yard by installing safety measures like installation of mobile jammers, jumpers to LPG pipelines to eliminate the static charge. Installation of water sprinklers on to the LPG bullet to cope up with the climate condition i.e. temperature variation of the skin of bullet. Established SOP for LPG loading into the bullet and earth pits has been installed. In-out record for visitors or person entering premises. All those measures helped lot to improve the safety in LPG Storage.

Education**Diploma | Mechanical****1999**

Maharashtra State Board of Technical Education (MSBTE) Marks - 69%

Additional information

Hobbies: Listening to Music, Swimming, Tech-Savvy.

Languages: Marathi, Hindi, English

