

H.R. RAMAKRISHNA

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PRODUCTION & OPERATION

A performance driven professional; offering over **24+ years** of rich experience Comprehensive experience in devising significant solutions and managing day-to-day production operations and warehouse management & Inventory Control for making effective utilization of **man, machine, method & materials** Ensured good manufacturing practices through the compliance of

ISO-22000-2005, TPM, GMP, GHP, 5S, & OEE, Plant Operation, Production Forecasting, Budget Planning, Resource Plan Monthly/Yearly, Quality management - **NPD** and Implementation of **CAPA**. Incisive acumen in driving and supporting the implementation of quality management systems and **RCA** for enhancing product & process quality, as well as for reducing costs Proven capabilities in preparing & implementing inspection, testing procedures Demonstrated food production expertise, leadership, time management, teamwork, the ability to make sound decisions, and problem-solving orientation

Skills

- Extrusion Process
- Flavoring / Seasoning
- Frying Process
- 5S

Work History

HEAD-PLANT OPERATIONS

11/2024 to Current

PRIME AGRO FOOD PRODUCT – Gondal, Gujrat, India

- Company Overview: Group of companies, based at, Gondal, Gujrat – India leading Manufacturer, exporter, importer and marketing company for last two decades, in the business of DEHYDRATED AGRO products **Onion, Garlic, Ginger, Chilli, Cabbage, Carrot etc.**
- & Dry fruits, associated with key leading brands in Indian and global brands markets as well
- Plant Operation, Production forecasting, Budget Planning, Resources planning Monthly/yearly
- Quality control management -NPD and implementation of CAPA
- Reduced costs by eliminating materials waste and unnecessary labor hours.
- Monitored and evaluated plant performance to identify areas for improvement and take corrective measures.
- Boosted employee morale and productivity through effective leadership and motivational techniques.
- Improved production efficiency by streamlining processes and implementing lean manufacturing techniques.
- Provided comprehensive technical support and training to end-users, fostering improved productivity levels.

Technical Support

01/2024 to 11/2024

TTK Healthcare Ltd (Food Division) – Jaipur

- Company Overview: Jaipur Dealing with **Cereal, Flavor and 100%Potato Base** Ready to fry **Snack Pellets with FEN-210, FEN-190, MFE-190 & Veg-cooker.**
- Plant Operation, Production forecasting, Budget Planning, Resources planning Monthly/Yearly Quality control management -NPD and implementation of - CAPA
- Implantation of **TPM, RCA, WWBLA analysis, CAPA** and **ISO 22000-2005**
- COST reduction, Wastage control, Process control, MIS- control, Documentation control
- Assisting in recipe development & new product development and B.O.M & Product costing
- Increased end-user satisfaction by providing responsive technical support and resolving issues quickly.
- Enhanced overall system performance through detailed troubleshooting and technical support.
- Provided comprehensive technical support and training to end-users, fostering improved productivity levels.

Asst. Plant Manager

10/2020 to 12/2023

Haldiram Bhujawala Ltd – Kolkata

- Company Overview: Kolkata Dealing with **Cereal, Flavor and 100%Potato Base** Ready to fry & **Fried Snacks, Chips, Fayum's, Processed Nuts & Extruded Products Sweets & Nankeen's**
- Plant Operation Handling production planning along with planning of raw material procurement through liaising with several team Handling **FEN HTE-190 MFE -190, PAVAN -190 -Pasta Sector, ARROW – puff products, FLORIGO – Moong dal & Flavorich, HEAT & CONTROL, Kanchan Metal – Fryers etc.**
- Implementing measures to handle manpower planning & scheduling and executing manufacturing & packing of various **ready to eat snack** products Resources planning Monthly/yearly Quality control management -**NPD** and implementation of - **CAPA**
- Assisting in recipe development & new product development and entry of production data in Microsoft NAV System, & M.S Office Excel, B.O.M & Product costing
- Monitoring and ensuring the smooth functioning of machinery and utilities
- Analyzing and ensuring working spirit and healthy environment within the plant
- Improved production efficiency by streamlining processes and implementing lean manufacturing techniques.

Senior Production Manager

02/2020 to 09/2020

Panjwani foods – Hyderabad

- Company Overview: Hyderabad & Bangalore Dealing with **Cereal, Flavor and 100%Potato** Base Ready to fry & Fried Snacks, Chips, Fayum's, Processed Nuts & Extruded Products Sweets & Nankeen's
- Handling production planning along with planning of raw material procurement through liaising with several team
- Implementing measures to handle manpower planning & scheduling and executing manufacturing & packing of various ready to eat snack products
- Ensure quality control of product followed by SOP

Senior Production Manager

06/2019 to 01/2020

Leo Line food Works – Patna

- Company Overview: Patna Dealing with **Cereal, Flavor and 100%Potato Base** Ready to fry **Snack Pellets with FEN-190-Gelatinizer & Former, MFE-190 & Flavorich Fryers etc.**
- Handling production planning along with planning of raw material procurement through liaising with several team
- Implementing measures to handle manpower planning & scheduling and executing manufacturing & packing of various ready to eat snack products
- Ensure quality control of product followed by SOP

Senior Executive Production

08/2012 to 05/2019

TTK Health Care Ltd. (Food Division) – Bangalore

- Company Overview: Bangalore Dealing with **Cereal, Flavor and 100%Potato Base** Ready to fry **Snack Pellets. Handling PAVAN-300&700, FEN-160, Mcfill-160 etc.**
- Worked and manufactured various snack products Overseeing production related tasks including Operation, Maintenance & trouble shooting for achieving the planed periodic schedules
- Operated on **TPM Tools like: RCA, WHY-WHY Analysis, CLIT, WWBLA** Monitoring online processing of production, packing, Quality & **N.P.D** Coordinated the trail activities of new product and suggested the changes according to manufacturing constraints
- Supervised functions like process planning for new products, process machinery selection, facility creations for testing, quality requirements according to customer requirements

Shift In charge

02/2011 to 08/2012

Griffith Laboratory Pvt Ltd – Bengaluru, India

- 100% Export oriented company following ISO 22000 and HACCP principles, Manufacturers and Exporters of Food ingredients exclusively for Domino's Pizza, KFC& McDonald Restaurants etc.

Production Executive

12/2009 to 02/2011

Koelman India Pvt Ltd – Bengaluru, India

- 100% Export oriented company following **HACCP principles, AIB and BRC** (A
- Certified) Manufacturers and Exporters of Pickled vegetables

Shift - in - Charge

Pvt Ltd – Mother Dairy Fruit & Vegetable Bangalore

08/2005 to 11/2009

- Company Overview:

Education

M.B.A: Production & Operation

Karnataka State Open University – Mysore

BSc: Chemistry, Botany, Zoology

Bangalore University – Bangalore

PERSONAL DETAILS

Languages Known: Kannada, English & Hindi

Date Of Birth: 11.04.1977