



CONTACT



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Software exposers

- SAP
- MS Office
- Veeva Quality One
- Prime

LANGUAGES

- English
- Hindi
- Gujarati

HOBBIES

- Cricket
- Table Tennis
- Chess

PASSPORT

Yes- Up to 2028

Kuldeep Shah

Line Leader-Production

PROFILE:

Experienced Production & Packaging Management with **16+ years of expertise in FMCG, Pharma, and Beverages** industries, specializing in **High-speed filling & Packaging operations, Production planning, and process optimization**. Proven ability to **improve OEE, reduce downtime, and deliver cost savings** while maintaining strict **GMP/cGMP, TPM, HACCP, and ISO standards**. Strong leadership in managing **large teams**, driving lean manufacturing, and ensuring safe, compliant, and efficient plant operations.

Core Skills:

- Production Planning, Scheduling & Execution
- Filling & Packaging Line Operations (Jar, Tube, Bottle, Inhaler, Beverage Lines)
- Lean Manufacturing, TPM, 5S, Kaizen, Continuous Improvement
- OEE Optimization & Cost Reduction Initiatives
- Root Cause Analysis, CAPA & Change Control
- Quality Assurance & Compliance (GMP/cGMP, FDA, HACCP, ISO)
- Inventory & Material Management (Finished Goods, Raw & Packaging Materials)
- Team Leadership, Training & Cross-functional Collaboration
- Safety & Statutory compliances

PROFESSIONAL EXPERIENCE

Line Leader I Procter & Gamble,
Ahmedabad (June-18 to Present)

Key Responsibilities:

- Led installation and commissioning of high-speed production lines, including Vicks VapoRub (300 JPM), flat line (500 TBM), and inhaler packing systems.
- Implemented **Lean Manufacturing & Kaizen initiatives**, reducing waste and improving resource utilization.
- Reduced **machine downtime by 12%** through predictive maintenance and RCA (Root Cause Analysis).
- Supported **new product launches**, coordinating with R&D, QA, and supply chain teams.
- **Managed inventory of packaging materials**, coordinating with supply planners to secure raw, finished, and packaging material availability.
- Ensured **zero accidents** through strict adherence to HSE protocols and training programs.
- **Built team capability** by developing project improvement plans, governance structures, and performance targets aligned with business goals.
- Directed rapid response teams for machine breakdowns, overseeing maintenance, cleaning, inspections, and planned shut- downs.
- **Implemented Total Productive Maintenance (TPM)**, cGMP, and GDP standards, driving operational efficiency and regulatory compliance.
- **Planned daily production schedules**, optimized manpower, and managed shift allocations to maximize output.
- **Implemented standardized processes and methodologies**, validating plant operations and ensuring adherence to best practices and compliance standards.

- Achieved continuous improvements in Overall Equipment Effectiveness (OEE), yield, and compliance during GRA audits.
- Coordinated daily manufacturing operations for seamless workflow and timely delivery.
- Performed regular performance evaluations, providing feedback to enhance team productivity and engagement.

Shift Incharge – Production

Teva Pharmaceutical, Ahmedabad

(June 2015 – May 2018)

- Handled installation & commissioning of Vicks VapoRub JAR (240 Jars/min) & Flat Line (250 Tubes/min) from Brothers Lines.
- Managed Vicks Inhaler line commissioning (IMA, Italy) achieving 300 inhalers/minute capacity.
- Directed daily production planning, manpower deployment, and shift allocation.
- Maintained SOPs, BMRs, BPRs, and compliance documents ensuring GMP/cGMP compliance and audit readiness.
- Implemented flat-line camera rejection systems and managed CAPA/change controls.
- Applied WCM, GMP/cGMP standards, and IWS methodologies to resolve cross-functional production & quality issues.
- Led 5S & safety culture on the shop floor, fostering operational excellence.
- Oversaw utility operations (water, HVAC, compressed air, electricity) with safety compliance.
- Directed machine breakdown response, preventive maintenance, cleaning, shutdowns, minimizing downtime.

Production Executive

Hindustan Coca-Cola Beverages Ltd., Ahmedabad

(Sep 2012 – July 2015)

- Spearheaded end-to-end manufacturing operations, from raw material processing to final product dispatch, ensuring on-time delivery while meeting productivity and efficiency targets.
- Handled high-speed beverage lines including Kinley 600 BPM Sidel and 120 BPM Krones lines and acted as substitute in-charge for 600 BPM KHS line, ensuring smooth operations and production continuity.
- Implemented technological improvements and process automation initiatives, driving significant gains in operational efficiency and cost optimization.
- Executed cost-reduction strategies and process modifications, achieving substantial savings while adhering to allocated budgets.
- Planned and monitored workflow, schedules, and production status to ensure timely delivery; proactively identified bottlenecks and implemented corrective measures.
- Ensured adherence to quality systems and compliance with TCCQS, TPM, HACCP, ISO 9000/14000, maintaining product and packaging indices as per global standards.
- Conducted root cause analysis (FMEA/CA/PA) of market complaints, leading to corrective and preventive actions to enhance product quality and customer satisfaction.
- Led health, safety, and environment (HSE) initiatives, devising robust safety management systems and conducting periodic disaster checks to ensure system resilience.
- Mentored and motivated cross-functional teams, enhancing workforce capability and ensuring high performance, accountability, and continuous improvement culture.

Achievements:

- Led installation and commissioning of Kinley 600 BPM Sidel line, ensuring seamless integration, stable commercial production startup, and enhanced plant capacity.
- Developed and launched new 400ml SKU “Ramzim” on Krones line, enabling product portfolio expansion and market competitiveness.
- Implemented TPM and 5S practices, driving a 6% improvement in OEE and 2.5% reduction in waste, contributing to higher efficiency and cost savings.
- Coordinated preventive and breakdown maintenance activities, driving timely troubleshooting and ensuring optimal equipment performance with minimal downtime.
- Modified filling lines for the 110ml SKU launch in collaboration with packaging and vendors.

Production Engineer – Rolling Mill Department

Welspun Steel Ltd., Anjar, Gujarat

(Aug 2009 – Sep 2012)

- Oversaw end-to-end production of TMT bars, ensuring dimensional accuracy, metallurgical properties, and strict compliance with quality standards.
- Managed SAP entries, production reporting, and manpower planning, enabling accurate resource allocation and efficient daily operations.
- It leads to the successful development and manufacturing of a new 40mm TMT size, expanding product portfolio and meeting diverse market requirements.
- Planned and executed shutdown and preventive maintenance activities, minimizing downtime and ensuring equipment reliability.
- Maintained and analyzed daily diversion and rejection reports of the rolling mill, identifying process deviations and driving corrective actions to reduce wastage and improve yield.

Training & Certification:

- First Aid training -red cross society
- OSHA certification
- New prime software implementation -P&G

EDUCATION:

- Bachelor (B. Tech) of Production Engineering – Sardar Patel University, 2009
- MBA (Operations-PGDBA) – Symbiosis University Pune, 2012