

Girish Tambralli

Shift in-charge Production, IFFCO Groups, Hyderabad, Telangana.

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My Career Objective / Summary

- My 11 years of experience in the FMCG industry will help me achieve a lot more,
 - I aspire to take on challenging assignments in Production planning, Quality control & assurance, food processing, packaging, Labeling, safety, Process improvement, Resource utilization, Team leadership, standard and best practices, and Maintenance in frontline organizations.
 - I Possess strong general management skills in strategic planning, manufacturing production scheduling and control, Inventory and materials management, Demand forecasting, project development, capital improvement.
 - Experience in new product development, product launch, product lifecycle and Brand awareness.
 - Proficient in SAP Software, Excel, Power point, and MS Word. as well as Manufacturing execution system.
 - Worked as a project engineer in a greenfield project, focusing on project planning, resource allocation, budget management, new Line commissioning, Installation, utility setup, and completed the FAT, SAT audits.
 - Exposure and knowledge of processing and packaging of Noodles, oodles, Snacks, RTE Foods, Namkeens, Seasonings, Extruding products, Edible oils, Frozen Products, Dairy and nondairy products, Beverages, soft serves and creams manufacturing.
 - Food Safety Management systems, QMS, GMP, HACCP, 5S, CAPA, SOP preparation, Internal / External Audits.
 - Leadership, Staff training, motivation, mentoring, Supervision, delegating,
 - Problem solving, Root cause analysis Continuous improvement, New ideas development, Kaizen, 5S, TPM.
 - Waste management, Disposal, Rework, Reprocess.
 - Excellent Communication skills and Negotiation skills.
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Work Experience



IFFCO Groups, PRISTINE INGREDIENTS PVT, LTD • 01/2024 – Present.

Shift In-charge Production,

- **Company Overview:** Manufacturer of Beverages, Creams, Soft serves, Dairy and Nondairy UHT products.

- Good knowledge in UHT, VTIS, sterilization, homogenization, Process operations and Tetra Pak, Gebal top packing operations.
 - Strong production planning, manufacturing production scheduling, Inventory and materials management, SAP PP Transactions, month-end closing, stock audits, purchase requisition, taking responsibility of Internal / External Audits,
 - Monitor production progress and adjust schedules as needed, allocate resources and materials to Achieving the production targets with quality standards, compliance, and costs of production, as well within the timeline.
 - Continuously monitoring production progress and prepare reports on performance, progress and present to senior management.
 - FSMS, FSSC 22000, HACCP, Certification complete the internal and external audits successfully.
 - Monitoring productivity, Oversee safe use of equipment and schedule regular maintenance.
 - Proper verification and Recording of production output according to specifications.
 - Conduction of training programs for line operators and Daily-Paid casuals.
 - Maintain detailed records of all production activities, material usage, resources utilization
 - Supervision may be exercised over small staff, manage and lead a team of production workers.
 - Solving production issues with department heads, Coordinate and oversee production activities during the shifts,
 - Implement and enforce safety compliance protocols and regulations.
 - Troubleshoot any production issues that may arise.
 - Strong leadership and team management skills.
 - Communication effectively with team and other departments, and good in interpersonal, Negotiation.
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Previous experience



MARICO Limited, Jalgaon Maharashtra • 03/2022 – 01/2024.

Senior production officer,

- **Company Overview:** Manufacturer of Edible oils, Foods and consumer goods.
- Start a career as project engineer in Marico's first inhouse green field food manufacturing unit, looking project planning, Resource allocation, Budget management, New Line commissioning, Installation, Utility setup, completed the FAT, SAT audits.
- CFO Award Win for Manufacturing variable cost reduction up to 20%.
- Strong Production planning, manufacturing production scheduling and control Inventory and materials management. Handling shifts, shop floor activities and work allocation for Casuals.
- Managing more than 50+ employees who are directly involved in production process and packing.

- Looking operations of food manufacturing and oil pouch and bottle filling lines with safety, Quality, and achieving the production targets with quality standards, compliance, costs of production, within a timeline.
 - Making a prepare reports on performance, progress and present them to senior management.
 - Conduction of training programs for line operators and Daily-Paid casuals.
 - Monitoring and control manufacturing process as per the standard operating procedure (SOP's).
 - Handling shift activities like Task allocation and Casuals Supervision also overall shop floor activities.
 - Interacting with Quality, packaging, logistics, and Maintenance and Procurement teams for smooth operations on the shop floor.
 - Conduct daily quality wall meeting through improve in production and take follow-up of the plant round points.
 - Visually inspect a few sample packs from each packaging machine at specified intervals to detect any defects in sealing, coding check and ensure weight of the packs and full carton is within the specified range, open the filled carton selected randomly and check the packs inside the defects and other details like expiry and production dates for each product.
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Newly Weds Food's India (MNC) Vadodara Gujarat • 12/2020 – 03/2022

Senior production operator,

- **Company Overview:** Manufacturer of Spices, Bouillons, Marinade ingredients, Seasonings, food coating mixes, BBQ, Meat seasonings and Bread crumbs.
 - Preparation of Spices, Marinade Ingredients, Seasonings, coating seasonings, Masalas, Flavored Seasoning, Natural Food Hurds, with Blending operation.
 - Packing of Spices, Ingredients, Seasonings, Oregano seasoning, Coating seasonings, Fragrance & Flavor, Natural food seasonings, Masalas, in Sachets, pouches, Bags, and Jumbo packing.
 - Overall operations and Maintenance of VFFS machines, Multi Track, AKASH, NICHROME, and Multiple Blenders.
 - To ensure work safety on shop floor by ensuring the provision of appropriate PPEs or Interlock system in place
 - Responsible for shop floor 5s, PM, Fabrication, Breakdown analysis, Quick Action process, Repair, etc.
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ITC Limited, Kolar Karnataka • 05/2014 – 12/2020.

Production operator,

- **Company Overview:** Manufacturer of Noodles, Pasta, Seasonings, Snacks, and RTE foods.
- Operations and maintenance of Food processing and Packaging.

- Packing of Noodles, Snacks, Pasta, Seasonings and Spices.
- Deep knowledge in operating and repairing of Topack Omari Pakona PK 100, PK 91, Pace, Rotary filling, Multi checker, machines.
- Good knowledge Noodles, Seasonings, Pasta, Snacks, RTE Foods, production.
- Experience in Handling a Fryer line steaming line Cooling systems, Dryer line, etc.
- Work distribution to worker as per production requirement,
- Daily operations like Changeovers as per plan, reliability and consistency on the production line through optimum management resources as per production requirement.
- Drive result-oriented record of streamlining the working SOPs for enhanced operational effectiveness.
- Continuous improvement for increase production and cost reduction.
- Supervision of manpower activity, safety.
- Responsible for shop floor 5s, PM, Fabrication, Cleaning and calibration of weighing scales. Breakdown analysis, Quick Action process, Repair.
- Good communication with coworkers and teamwork and Guide the Coworkers.
- Scheduling a Preventive maintenance & planned maintenance for machines to minimize Break Downs, to avoid the Wastages.
- Proper Waste management, Disposal, Rework, Reprocess.

INDO US MIM TEC PVT LTD Bengaluru • 10/2013 – 05/2014

Apprenticeship trainee,

- Experience in Operating surface grinding and cylindrical grinding Machines, in Tool room.
- Experience in Tool and Die assembly.

Education

Diploma in Mechanical Engineering : 62.5%

ITI NCVT Fitter : 85%

Certifications

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|--------------------------|---------------------------|------------------|
| ➤ Advance SAP PP. | ➤ FOSTAC | ➤ Advance Excel. |
| ➤ First Aid | ➤ Fire Safety & Fighting. | ➤ FSMS |

Projects

- **Marico First inhouse Green field food manufacturing unit project.** 03/2022 – 07/2022,
- **Overall MVC reduction up to 20% in Marico.** 7/2022 – 12/2022. (CFO Award winning)

Skills

- Production planning
- Quality control and Assurance.

- Safety compliance
- Technical skills
- Inventory management
- Team leadership.
- Project engineer.

- Excellent communication
- Data analysis
- SAP, Excel, BMU.
- Documentation
- Flexible and adaptable.

Languages

- Kannada
- English
- Hindi
- Telugu
- Tamil

Training and Courses

- EHS
- ERT
- FOSTAC
- HACCP
- HIRA
- FSSAI
- GMP
- Food safety
- GHP
- Standard Quality system.
- Fire prevention and Firefighting.
- QMS and Quality Control,

Personal information

- Father's Name: Veerappa Tambralli,
- Date of Birth: 28/08/1995,
- Marital status: Married.