



Abhishek Kumar

Assistant Manager – TCF (Operations / Production)

VE Commercial Vehicles LTD, Bhopal, MP

Experience - 7 Years

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WORK EXPERIENCE

Assistant Manager – Nov. 2021 to Till Date

Job Profile: - Assy. Line Production Supervisor

- Preparation of production report related to daily production & presenting it to seniors as required Make action plan of repetitive issues with quality team.
- Preparation of Standard Operation Procedure, Task Based Risk Assessment, Travel Card, One Point lesson & DPR Format.
- Audits at shop floor -**5S, safety**.
- Explore the bottleneck Problems related to Part, Design and Process and Close monitoring of **NC's closer**.
- Routine inspection of all Equipment and planning preventive maintenance. & Proper cleaning of all machines for smooth operation and high production.
- Supervising the line & machines thoroughly in my shift, & efficiency give for maximum production without any breakdown.
- Responsible for sharing **CAPA** of Defect occur in demerit audit.
- Evaluate the level of production associated and aware them about our products.
- Deliver the vehicle with zero defect to PDI Area with in Takt time and meet the customer requirement.
- Meet the Production target with minimum use of utilities and consumables.
- Dedicated to maintaining a safe work environment with zero accidents.
- **Strong relationship building with Supervisors & associates for positive work culture & healthy environment.**
- Analysis of Rejections and submitting countermeasures and present to Shop Manager.
- Addressing issues in production, analyzing the root cause by **7 QC tools** and implementing corrective and preventive actions.
- Preparation, Implementation & Timely modification of **Skill and PPE Matrix** & ensuring shop floor safety.
- Taking effective counter measures against customer complaints.
- Monthly preparing Cell boards including **S, Q, C, D, M, E** documents.
- Conducting **Process Audit** on shop floor.
- Responsible for assembly **safety audits**.

Junior Manager – July. 2020 to Oct. 2021

Job Profile: - Post Rollout area Supervisor

- Preparation of report containing previous day and month Vehicle OK tagging and status of vehicle at various stages.
- Production representative and leader for export & Domestic vehicles post rollout processes and thorough monitoring on the issues.
- Share previous day issues and status towards vehicle clearance to the team.
- Audits at shop floor -**5S, safety**.
- Training team for new release parts Assembly online as well as post rollout area.
- Logical Analysis For assembly defects & communicates to the team for suitable actions.

Currently 4.7 years' experience in a Brown Field Project as an Assistant Manager in VE Commercial vehicle. Responsible Production line supervisor at Vehicle Main Assembly line and responsible for the Production and Documentation.

Previously from 1.3 years working as a Junior Manager in Post Rollout Area Dept. - line hold clearance, WAM, RBT, PDI, DA lite testing, Shower testing, Vehicle troubleshooting and Vehicle final OK tagging (Domestic + Export).

As starting 1 year, I am working in green field project as a DET Responsible for C & P Build of BS-VI Vehicle Production representative for documentation

COMPETENCIES

- SAP & MS office
- IDM & Creo viewer
- Basics of Auto CAD & MES
- Troubleshooting via VECV diagnostic tool
- Vehicle ECU flashing
- IMS Audit, Central health audits
- NPI project handling

ACHIEVEMENTS

- Establish troubleshooting process for EV.
- Export vehicle regularization.
- B-build completion of SCV.
- TCF line readiness.
- CNG vehicle regularization

PROJECTS

- Number punching Poka yoke.
- Tablet testing for leakage test.
- Pick to light – Gear box sub assy.
- WAM testing SPR improvement.

SKILLS

- Team Player
- Frugal thinking
- Project management
- Adaptable
- Communication skills

LANGUAGES

- Hindi
- English

- Analysis and solution of WAM and RBT, PDI, Regeneration, ST, RT & Paint shop issues and closure to achieve the target of at least 90% SPR.
- Analysis of error/fault codes found in DA lite testing and responsible for closure of all different forums: - Part, Process & Design.
- Shift Planning for supervisor & PWM to adhere Production Schedule & control Absenteeism.
- Lead KAIZEN Based on Productivity, Quality, Safety, housekeeping etc.
- Make action plan of repetitive issues with quality team.
- Analysis of field complaints with quality and R&D teams.
- Customer handling when inspecting vehicles and dispatching time.

DET – June 2019 to June 2020

Job Profile: - Production representative for documentation

Involvement in C and P built of Chassis for BS-6 and done close monitoring of NC's closer

- Be a Part Process FMEA Preparation Team.
- Balance the Work content at Chassis Assembly Shop in VECV Bhopal Plant.
- Validate the Facilities, Tools, Process and Design and Subsequently Close the NCs.
- Validate Engineering Documents such as Bill of material, Assembly drawings, SOP, AOS.
- Preparation of documents Such as Standard Operation Procedure, Task Based Risk Assessment, Travel Card, One Point lesson & DPR Format.
- Validate the Manufacturing Execution System at Critical Station.
- To improve the process to create Poke-Yoke at various stations to stop reoccurring defects.
- Experience of Handling Manpower more than 50 + in production as well as in shift Planning.
- Responsible for solving all issues on tool room related to Production, Quality and Safety.
- Daily work management for tool room shops, preparing essential reports like Loss report.

ACADEMIC QUALIFICATIONS

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| • B. Tech – Mechanical Engineering | - 7.8 CGPA |
| • Diploma in Mechanical Engineering – DEI | - 7.8 CGPA |
| • Intermediate | - 7.7 CGPA |
| • High School | - 8.1 CGPA |

PERSONAL DETAILS

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|---------------------|---|
| • Father Name | - Mr. Satish Kumar |
| • Mother Name | - Mrs. Neelam |
| • Date of Birth | - 1st July 1998 |
| • Current Address | - B5, 504 Fortune Saumya Heritage, Bhopal |
| • Permanent Address | - 117/Q/174 'A' Sharda Nagar, Kanpur |