



ANIL KUMAR

506,Village Gudha Gorji. District Jhunjhunu. Rajasthan(333022)

8824918039 | Anilkumargudha@gmail.com

Dear Hiring Manager,

I have over 12 years of experience in Tier-1 automotive component manufacturing companies, namely Schaeffler India Ltd. and NBC Bearings Ltd. supplying critical bearing solutions to major automotive OEMs and industrial customers.

Throughout my career, I have successfully led production teams, improved productivity, optimized processes, reduced defects, and ensured on-time delivery while maintaining high standards of safety and quality.

My experience includes production planning, inventory control, TPM, OEE improvement, SPC, MSA, PFMEA, and cross-functional team coordination.

I am confident that my manufacturing leadership experience and results-driven approach would enable me to contribute effectively to your organization. I would welcome the opportunity to discuss my suitability for this role.

Sincerely,

Anil Kumar,

8824918039



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Objective

I have 12 years of experience in manufacturing operations. Currently, I am working as a Team Leader in a bearing manufacturing plant. I am responsible for production planning, inventory control, manpower management, quality control, KPI monitoring, and continuous improvement activities. I have hands-on experience in shop floor management, TPM, Kaizen, and productivity improvement.

Experience

- Schaeffler India Limited, Savli (Vadodara), Gujarat** JUNE 2025 - Till today
Team Leader(Production)
 - ◆Managing end-to-end production operations from production planning to final dispatch.
 - ◆Led production operations and cross-functional teams to achieve Safety, Quality, Delivery, and Cost (SQDC) targets while ensuring optimum manpower utilization and shop-floor efficiency.
 - ◆Applied Value Stream Mapping (VSM) to identify bottlenecks and improve process efficiency
 - ◆Handled production planning for segment across multiple bearing Lines(TRB, CRB, SRB, RNN, DRACBB), ensuring proper sequencing of Inner & Outer rings based on SCM material availability and line requirements.
 - ◆Participated in new product development, process validation, line setup and plant expansion projects.
 - ◆ Monitored and analyzed key manufacturing KPIs including OEE, Productivity, Rejection Rate, Scrap, Downtime, Delivery Performance, and Manpower Efficiency, driving data-based decisions to improve operational results.
- NBC BEARINGS,JAIPUR(CK BIRLA GROUP))** November 2016 - JUNE 2025
Production Supervisor
 - ◆Production Planning & Control (PPC)
Production scheduling, capacity planning, target achievement.
 - ◆Shop Floor & Manpower Management
Team handling, shift management, productivity improvement.
 - ◆Lean Manufacturing & Continuous Improvement,Kaizen, 5S, Waste Reduction, OEE Improvement.
 - ◆Quality Management System
IATF 16949, SPC, MSA, PFMEA, Root Cause Analysis, CAPA.
 - ◆Inventory & Supply Chain Coordination
Material planning, inventory control, on-time delivery, SCM coordination.
 - ◆ Managed and controlled all production, quality, maintenance, and operational documentation including Daily Production Reports, OEE, SPC, SOPs, OPLs, Breakdown Analysis, Scrap Reports, Safety Records, Skill Matrix, Quality Circle, Kaizen, and Standard Work Instructions, ensuring process compliance, KPI achievement, audit readiness, and continuous improvement across manufacturing operations.
 - ◆Hands-on expertise in machine setup, process control, troubleshooting, and production optimization on NOVA, MEG, PGE, SUPFINA, CINCINNATI, THELENIUS, NAGEL, GIUSTINA, DISCUS, and JUPITER,EMAC Turning.Grinding and Honing machines.
- Sunshine Automation India Pvt.Ltd(SIEMENS), JAIPUR** May 2015 - November 2016
Junior Engineer
 - ◆ Performed preventive and corrective electrical & mechanical maintenance on production equipment, including high-voltage and low-voltage systems, PLC controls, sensors, drives, and control panels
 - ◆ Designed and modified electrical control panel wiring diagrams using AutoCAD and EPLAN, executed panel wiring, conducted testing, and ensured successful commissioning of automation systems.
- Ericsson India Pvt. Ltd.Jaipur** February 2014 - August 2014
Cordinator(Trouble shooting Station)
 - ◆ Troubleshooting & Testing of Radio active Units PCB like m.b & c.b .which used in Mobile Tower communication purpose
 - ◆Trouble shoot Faults the performing RCA to eliminate the cause and prevent

the occurrence of fault

◆Reports making daily& weekly performance and report to my seniors.

Education

- **Rajsthan Technical University, KOTA** 2017
B.Tech(Electrical Engineering)
69.55
- **Government Polytechnic College,Sikar** 2012
Polytechnic Diploma (Electronics)
64.87
- **Central Academy Sr.Sec.School, Gudha Gorji**
Secondary
80.83

Skills

- Production Planning & Control (PPC)
- Quality Management System (IATF 16949)
- Lean Manufacturing & Kaizen Implementation
- OEE Improvement & Productivity Enhancement
- Team Leadership & Manpower Management
- Quality Management (SPC, MSA, PFMEA, 8D)
- Supply Chain Coordination & Inventory Control
- SAP ERP & Advanced Excel Reporting
- Continuous Improvement & Root Cause Analysis
- Safety, TPM & Operational Excellenc

Projects

- **On-Time Delivery (OTD) Improvement Project**
Improved On-Time Delivery performance from 85% to 98% through effective production planning, material management and cross-functional coordination. monitoring. improved product quality.
- **Cycle Time Reduction-Jupiter OD Centerless Grinding Machineline**
Cycle Time Reduction Project – Jupiter OD Centerless Grinding Machine
Reduced cycle time from 18 sec to 13 sec by optimizing grinding parameters and dressing frequency,achieving 30 % productivity improvement while maintaining quality standards.
- **OEE Improvement**
Improved Overall Equipment Effectiveness (OEE) from 68% to 85% through TPM implementation, breakdown analysis, and cycle time optimization, resulting in higher machine utilization and productivity.
- **Customer PPM Reduction Project**
Reduced Customer PPM by 60% through SPC implementation, process control enhancement and corrective action system.